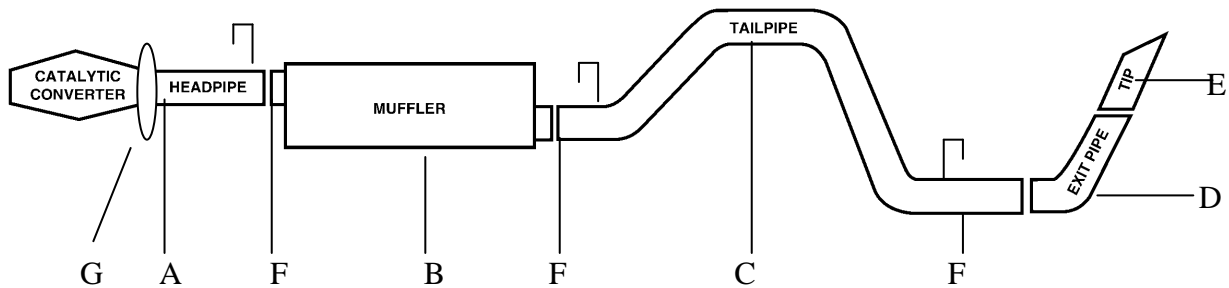




INSTRUCTION MANUAL

STAINLESS CAT-BACK SINGLE EXHAUST
 CHEVY TRUCK 4.3L-5.0L 2/4WD
 EXTENDED CAB, LONG BED
 OLD BODY STYLE

PART # 615527



ITEM	PART #	QUANTITY	DESCRIPTION
A	374-700226S	1	STAINLESS STEEL HEADPIPE W/ FLANGE #GP-305
B	421887	1	STAINLESS STEEL SUPERFLOW MUFFLER
C	160-50030RS-5	1	3" STAINLESS STEEL OVERAXLE TAILPIPE
D	157-50032RS-4	1	STAINLESS STEEL TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	FLANGE GASKET

Thank you for purchasing a GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00am-5:00 pm.

EXHAUST INSTALLATION PART #615527

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2' WRENCH, JACK STAND, HACKSAW, WD-40

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. **You will re-use the stock bolts.** Remove stock exhaust leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
3. Connect head pipe #A to the stock flange behind the converter & use gasket #G and re-use the stock bolts. Insert welded hanger into rubber grommet.
4. Connect muffler # B with inlet towards the converter to the front head pipe and use a jack stand to support the muffler clamp #F. Outlet of muffler will be at 9 O'clock. Muffler inlet is looking into the louvers.
5. Install the over axle tailpipe #C, connect to the muffler and clamp using #F (DO NOT TIGHTEN). Insert welded hangers.
6. Connect turnout exit pipe #D to the rear of over axle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #F.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC